



D3931-1F FLAT PATTERN ①

D3931-1 ANGLE
(MAKE FROM D3931-1F)

RELEASED
09/06/2014

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524
20 GAUGE (0.038 THICK)
REF DART SPEC M304S20GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3931-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.09 lbs

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DRAWN	PH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3931	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ANGLE	NTS
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